## Please add new claim 18 as follows:

(New) An apparatus for folding sheet material, comprising:

a fold blade having a rounded folding surface and a major axis in a first

direction;

at least two fold rollers, wherein each fold roller has a major axis in the first

direction and a plane contains the major axis of the first fold roller and the major axis of

the second fold roller; and

drive means for moving at least one of the fold blade and the plurality of fold rollers into operable communication such that the major axis of the fold blade passes

through the plane.

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